

Date: Thursday, 12/02/2009 1:49:09 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEARPLATE KIT
Job Number : 45773	
Estimate Number : 12683	
P.O. Number :	Part Number : D044662041
This Issue : 12/02/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 43979	Material :
Written By :	Due Date : 19/02/2009 Qty: 3 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-01-30 JLM Est Rev:B As per Ecn 932 & 862 07-03-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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C209/02/12 x3



Comment: Photocopy bluefile & type labels per PPPD044-662-041 CHG 001

S09/02/12

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D2274	Radius Block
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)
Radius Block
Batch: 43838

S (+3)

88 09/02/12 (X3)

4.0	D2529	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)
Washer
Batch: B42408

S (+3)

88 09/02/12 (X3)

5.0	D35651	Wearplate
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)
R44 WEARPLATE
Batch: B44600

S (+3)

88 09/02/12 (X3)

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Drawing Name: WEARPLATE KIT

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN412A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

BATCH: M110704

7.0	AN416A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

Batch: M108471

8.0	MS21042L4	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

109282

9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-041

Location: 2

PPP Rev: A

11.0	QC21	FINAL INSPECTION W/O RELEASE
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Comment: FINAL INSPECTION W/O RELEASE

Job Completion



MF

09-02-13